

Investigation Report for Misalign Glue of CBMP 6CB-0011-000 Outer Box

CONTROL No:	IRF - 0021			REJECT PERCENTAGE:	3.75%
REJECT QTY:	30	LOT QTY:	800		

DIRECT CAUSE	W1	Movements during stacking of items.
	W2	Due to not enough pressure from SA2600 Blower (no adjustment of pressure).
	W3	Due to hardness of material (trial only in SA2600 if applicable).

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Since trial is not applicable in SA2600, it will be permanently processed in Conveyor 2.	PIC:	Production	TARGET DATE:	241210
CORRECTIVE ACTION	Required to use Sample J.O for all trial items (for discussion to Sales Development Meeting c/o M.E, QA and Prod).	PIC:	Production	TARGET DATE:	241216

PREPARED BY:

GERALD DE GUZMAN
PROD SUPERVISOR

APPROVED BY:

REXEL ALMARIO
PROD MANAGER